

Assembly Instructions

1. Verify all the parts are present.
2. Remove the brown adhesive paper from both sides of each laser-cut part.
3. The left and bottom pieces include snap-off sections; these can accommodate the DB-19 connector present on Floppy Emu boards with built-in connectors. If necessary, use finger pressure or pliers to snap off these sections.

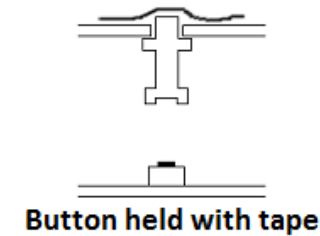
4. Place the bottom piece on a flat surface, with the "put board here" text facing up. Put the Floppy Emu board on top of it. Make sure the board is oriented correctly: the solder bumps on the underside of the board should fit into the cut-outs in the bottom piece.

5. Press the front, back, left, and right side pieces into place, surrounding the board. The pieces may be loose. If necessary, use a rubber band or tape to temporarily hold the sides.

6. If you have an extension connector cable, plug it into the board now.

7. Insert the buttons and light pipes into the holes in the top piece, pushing them up from the underside. Orient the light pipes horizontally, with the arms extending left and right.

Put clear tape or masking tape over each top hole to temporarily hold the parts in place. The buttons and light pipes should stay fixed in the top piece, and hang down below the top piece, as shown here:



8. Lower the top piece (with the buttons and light pipes attached) down onto the other pieces, completing the case.

9. Insert screws into each corner hole and secure them tightly with nuts.

10. Remove the rubber band and tape. You're done!